

**SWINGARM DECAL INSTALLATION** 

## \* During any time of install , If DeCal moves slightly off track .wait till its cool and slowly lift and re-apply.

## CLEAN, CLEAN, CLEAN AND CLEAN!

Pressure wash with soap and water, scrub brush. ALL chain lubricants etc need to be cleaned / removed. (Swingarms are notorious for grease, chain wax etc. Special care needs to be taken to ensure the area is 100% wax, grease and dirt free.) Ambient and swingarm temperature should be above 72 F.





\*Using DeCal Works Step 1 and 2 fluids after swingarm has been throughly pressure washed etc. (Contact cleaner can be used as a de-greaser)

It is imperative as with ALL DeCal application, that your hands and the parts be 100% clean. Free of all wax, grease etc... and working at a temperature of AT LEAST 75 F - 24 C. Also, it is highly recommended to use either a heat gun or blow dryer to help relax material to ensure a wrinkle free application. Remember to use heat in moderation to simply relax the material a little and help smooth wrinkles or creases. Do not melt or stretch material. CLEAN YOUR HANDS THOROUGHLY.



\*Pre-Heating area to warm it to an adequate temperature.



\*Applying DeCal to top edge of machined surface (Do not stick down entirely, yet)



\*Heating area to relax material and allow it to form over edge better.



\* While heating in moderation, using Squeegee to press DeCal into the edge or fold over area. Allow DeCals to "set" for 48 hours before use

